



Standart Features

- Steel construction body
- The body of the press was annealed stress relived
- Adjustable stroke
- Eccentric Crankschaft was made filling
- Liner washer system in connecting rod
- Automatic Reversible Fluid Lubrication System
- Adjustable rear slides
- 6 guide ram
- Ram adjustment with motor
- Hydraulic overload protection system
- Gear box welded to body
- Gears closed system in oil
- Maint table with T slots
- Material and scrap Groove
- Foot paddle
- Double hand control
- Single-continious-interrupted shot options
- PLC applied
- Electric counter
- Security PLC
- Compliance with CE directives
- Press Safety Valve
- Ram Cushioning Cylinders

Optional Features

- Speed Control Unit

	Value	Unit
Capacity	250	Ton
Throat Depth	435	mm
Table - Ram Distance	580	mm
Housing Width	750	mm
Ram Adjusment	100	mm
Press Width	1900	mm
Press Height	3350	mm
Press Depth	2350	mm
Table Hole Diameter	Ø255	mm
Table Depth	860	mm
Table Width	1150	mm
Die Tie Hole Diameter	Ø70	mm
Ram Face Size	515 × 890	mm
Table Height From Floor	800	mm
Stroke	10-145	mm
Stroke Per Minute	44	spm
Motor Power	22	kW
Motor Speed	1500	rpm
Weight	13000	kg

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TASARIM / DESIGNED		Taha Canat	06.02.2023		1/1
ÇİZEN / DRAWN		Taha Canat	21.03.2023		
KONTROL / CHECKED					

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