



Standart Features

- Steel construction body
- Adjustable stroke
- Eccentric Crankschaft was made filling
- Liner washer system in connecting rod
- Central lubrication system
- Adjustable rear slides
- 4 guide ram
- Ram adjustment with ratchet system
- Mechanical disc overload protection system
- Gear box welded to body
- Gears closed system in oil
- Maint table with T slots
- Additional table with T slots
- Material and scrap Groove
- Electric and timed automatic grease lubrication
- Foot paddle
- Double hand control
- Single-continous-interrupted shot options
- PLC applied
- Electric counter
- Security PLC
- Compliance with CE directives
- Press Safety Valve
- Ram Cushioning Cylinders

Optional Features

- Speed Control Unit

	Value	Unit
Capacity	250	Ton
Throat Depth	395	mm
Table - Ram Distance	580	mm
Additional Table - Ram Distance	465	mm
Housing Width	550	mm
Ram Adjusment	100	mm
Press Width	1760	mm
Press Height	3250	mm
Press Depth	2100	mm
Table Hole Diameter	Ø255	mm
Table Depth	790	mm
Table Width	1040	mm
Die Tie Hole Diameter	Ø70	mm
Ram Face Size	515 × 285	mm
Table Height From Floor	745	mm
Stroke	10-140	mm
Strok Per Minute	44	spm
Motor Power	22	kW
Motor Speed	1500	rpm
Approximate Weight	11000	kg

A3	ISO 128	HP_250_PK_AEP_MS	Technical Specifications	Page
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