



Standart Features

- Steel construction body
- Adjustable stroke
- Eccentric Crankschaft was made filling
- Liner washer system in connecting rod
- Central lubrication system
- Adjustable rear slides
- 4 guide ram
- Ram adjustment with ratchet system
- Mechanical disc overload protection system
- Maint table with T slots
- Material and scrap Groove
- Manuel Hand Pump
- Foot paddle
- Double hand control
- Single-continious-interrupted shot options
- PLC applied
- Electric counter
- Security PLC
- Compliance with CE directives
- Press Safety Valve

Optional Features

- Electric and Timed Automatic Grease Lubrication System
- Speed Control Unit

| | Value | Unit |
|-------------------------|-----------|------|
| Capacity | 25 | Ton |
| Throat Depth | 180 | mm |
| Table - Ram Distance | 290 | mm |
| Housing Width | 270 | mm |
| Ram Adjusment | 50 | mm |
| Press Width | 1080 | mm |
| Press Height | 2250 | mm |
| Press Depth | 1120 | mm |
| Table Hole Diameter | Ø145 | mm |
| Table Depth | 360 | mm |
| Table Width | 550 | mm |
| Die Tie Hole Diameter | Ø35 | mm |
| Ram Face Size | 230 × 170 | mm |
| Table Height From Floor | 700 | mm |
| Stroke | 10-60 | mm |
| Strok Per Minute | 120 | spm |
| Motor Power | 3 | kW |
| Motor Speed | 1000 | rpm |
| Approximate Weight | 1250 | kg |

| | | | | |
|--------------------|------------|-------------|--------------------------|------|
| A3 | ISO 128 | HP_25_PK_VP | Technical Specifications | Page |
| TASARIM / DESIGNED | Taha Canat | 10.01.2021 | | 1/1 |
| ÇİZEN / DRAWN | Taha Canat | 16.12.2021 | | |
| KONTROL / CHECKED | | | | |

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